

CECELO

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ETA-approved fixings for cracked concrete



### Services



#### **Application technology**

- Design calculation for anchors, also for facades
- Pull-out tests on construction sites
- Technical telephone advice
- Tips and recommendations for all anchor questions

#### Training

- Fixing technology training
- Theoretical and practical product training
- Exchange of experiences
- Small seminar groups (max. 15 people)
- Certificate for successful participation

#### Design Software - Anchors + Screws

#### **Design Software - Anchors**

- Design of heavy-duty anchors, metal and chemical anchors in concrete
- Fast real time calculation
- Intuitive user interface including 3-dimensional graphics
- Flexible anchor positioning for various base plate geometries
- Perfect for planners and architects
- Professional and clear documentation
- Available in many languages
- Stress visualisation of the base plate (FEM calculation)
- Further modules will follow

#### **Design Software - Screws**

- Calculation of on-rafter insulation and universal connections (wood-wood / steel-wood)
- Predefined wind and snow loads in the module on-rafter insulation by postal code
- Support during the design of each application
- Real-time calculation with automatic determination of the most economic result
- Design of BMax and VELOX<sup>®</sup> SIT screws according to ETA, EN 19951-1 and DIN EN 1995-1-1 / NA

#### 上 Free download at <u>www.celofixings.com</u>





#### www.celofixings.com

- Up-to-date product information with search function
- Approvals, DoPs, safety data sheets
- Installation videos
- Catalogues and flyers
- News and events
- Installation instructions for anchors
- Download links for the design softwares

### ETA-assessment Why is it important?

#### What does it mean?



**ETA** stands for **European Technical Assessment (former name: European Technical Approval)** and is a widely accepted as confirmation of technical suitability of a building product in accordance with the Construction Products Regulation (CPR) in the member states of the EU.

" [...] The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a **working life of the anchor of at least 50 years** [...]."

#### What types of ETAs exist?

Metal and chemical anchors are classified in options from 1-12. **Option 1 anchors** have passed the most complex tests and allow the **widest range of applications** including the use in cracked concrete. Option 12 anchors have the smallest range of applications and are only suitable for non-cracked concrete.



**ETA Option 1** means that the product can be used in cracked and non-cracked concrete.

#### Are ETA-approved anchors fire resistant?

For Option 1 metal and chemical anchors you will find fire resistance values in the ETA. We indicate this with a fire symbol.



#### **Fire resistance** The number after

the R indicates the minutes, that the anchor continues to perform its function, when exposed to fire.

Find the ETA assessments on our website www.celofixings.com



### Can ETA-approved anchors be used in earthquake-prone regions?

Not necessarily, but usually Option 1 anchors are seismic action tested. The seismic resistance values (C1 and/or C2) you will find in the ETA.

We indicate this with a seismic symbol.



The product is suitable for use as an anchor **subjected to seismic loading** according to the European Technical Approval/Assessment.

#### Why is it important for fixing construction?

An ETA approved anchor should be used if there is a high risk for

- Life and health
- Security and order
- Natural resources in the event of failure.

ETA approved Option 1 anchors are extensively tested, the supplier is regularly audited and thus they guarantee a **maximum level of safety and reliability**.

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- Injection mortar ResiFIX Pure Epoxy
  Injection mortar ResiFIX VY SF
  Heavy-duty anchor SLA
  Quick-fix anchor BAZ plus
  Concrete screw BTS
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- Drop-in anchor SA plus, SAK plus
- Drop-in anchor SAK plus ceilingMultifunction frame plug MFR
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# Fastening injection system ResiFIX Pure Epoxy

#### Approvals and certificates









for post-installed rebar connections (Ø8 – Ø32)



Class A+: Lowest emissions of critical substances in closed spaces • Harmless to health after curing



Sustainability certification LEED • Environmentally friendly,

low-pollutant, low-emission and sustainable construction product



Usage under seismic conditions • Tested for use in areas with high risk of earthquakes



European Technical Assessment Option 1 for cracked and non-cracked concrete (M8 - M30) • For a wide range of safety critical applications







Reduced odour exposure

### Fastening injection system **ResiFIX VYSF**

#### Approvals and certificates























(M8 - M16)

Approved for anchor rods and reinforced steel bars Various applications



Class A+: Lowest emissions of critical substances in closed spaces · Harmless to health

after curing



Sustainability certification LEED

Environmentally friendly, low-pollutant, low-emission and sustainable construction product



Usage under seismic conditions Tested for use in areas with high risk of earthquakes



European Technical Assessment Option 1 for cracked and non-cracked concrete (M8 - M30)

For a wide range of safety critical applications





Apart from the 410 ml cartridge, two mixing nozzles are included

You can continue working immediately after an interruption



Very high load values Heavy-duty usage



Usage also in water-filled drill holes and suitable for contact with drinking water

Extended range of applications



Fire resistance test R120 Fulfills fire protection requirements



**European Technical** Assessment for masonry (M8 - M16)





Styrene free Reduced odour exposure

### ResiFIX Pure Epoxy & ResiFIX VY SF

#### Suitable building materials

Very suitable	
<ul> <li>Concrete</li> <li>Solid brick</li> <li>Solid sand-lime brick</li> <li>Lightweight solid concrete blocks</li> </ul>	<ul> <li>Hollow brick</li> <li>Hollow sand-lime brick</li> <li>Lightweight hollow concrete blocks</li> <li>Natural stone</li> </ul>
<ul> <li>Aerated concrete</li> </ul>	👳 (risk of discolouration)

#### **Typical applications**

- Steel constructions
- Cantilevers
- Facade substuctures
- Machines
- Guard rails
- Canopies

- Distance mountings
- Door and window frames •
- Stairways •
- Wood constructions .
- Cable trays •
- Pipe installations •

#### Mounting in concrete and solid brick (Pure Epoxy & VY SF)





3. Discard first 10 cm. Inject necessary amount of

chemical mortar, (min. 2/3 of hole)

4. Push the anchor rod into the hole while turning



5. Respect curing time before applying any load or torque

#### Mounting in hollow brick (only VY SF)



1 min.10 cm

chemical mortar (fill sleeve completely)

4. Discard first 10 cm. Inject necessary amount of 5. Push the anchor rod into the hole while turning

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> 6. Respect curing time before applying any load or torque





**Advantages** 

SLA C with countersunk head

SLAS with hex-head screw

.....

SLA B with bolt and hexagon nut

# **Heavy-duty** anchor



Plug length L<sub>d</sub> Eff. anchorage depth h<sub>ef</sub>

Setting depth marking

Drill hole depth h,

#### Mounting

Drill hole Ø





 Cracked concrete • Non-cracked concrete

#### **Approvals and certificates**







**Outstanding performance** in cracked concrete and for use under seismic action [C1 and C2]



Torque controlled heavy-duty anchor, designed for heavier loads



Available with various heads



XIIIIIN()

The integrated plastic ring prevents twisting and overcomes gaps



(Long)

Torque

Thickness of fixture **t**<sub>fix</sub>

Anchorage depth marking for quick installation

# Quick-fix anchor BAZ plus



#### Suitable building materials

#### Very suitable



- Cracked concrete
  - Non-cracked concrete









Outstanding performance in cracked concrete and for use under seismic action [C1 and C2]

Very small edge and axial distances perfect for difficult installation situations



M10 und M12: Two setting depths for higher application flexibility



Drill hole depth h,

Setting depth marking ring for easy and quick installation



Forque

**Length marking** on top of the BAZ plus



#### Mounting

Drill hole Ø



Plug length  $L_d$ 

Thickness of fixture te

Eff. anchorage depth  $\mathbf{h}_{\text{ef}}$ 

**Advantages** 

BTS B, hex-head - zinc flake coating - stainless steel A4

BTS ST, countersunk head

# Concrete screw BTS



#### Suitable building materials

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#### Very suitable

- zinc plated - stainless steel A4



Cracked concrete Non-cracked concrete

#### Suitable to a limited extent

Dense natural stone



Approved for use in cracked and noncracked concrete



Big range: zinc plated, stainless steel A4 or zinc flake coated with coun-10 tersunk or hex head



High loads combined with an easy application (use of an impact wrench is recommended)



Ideal for **temporary** fixings as it can be removed completely

#### **Approvals and certificates**



#### Mounting





Variable, because of three setting depths



Zinc flake coating [ZnAl] for improved corrosion resistance and higher application security



The BTS may be adjusted



Available with large washer according to ISO 7094 (DIN 440) for woodworking



# Suspended ceiling anchor

#### **Advantages**



#### Suitable building materials

#### Very suitable



· Solid brick

#### Approvals and certificates







#### Mounting



| 14,5 mm

t<sub>fix</sub>



Approved for multiple use in non-structural applications in cracked and non-cracked concrete



Low anchorage depth of only 25 mm, less risk of hitting rebars!



Low impact force for fatique-free work



Especially suited for suspended ceilings

# Drop-in anchor SA plus & SAK plus

Setting tool ESW PRO

Setting tool ESW

A PY	

#### Suitable building materials

SAK plus with lip, zinc plated

#### Very suitable

**Advantages** 

SA plus, zinc plated

• Co

Concrete

#### **Approvals and certificates**



Mounting







Approved for single use in non-cracked concrete



Approved for **multiple use** for non-structural applications in cracked concrete



**High expansion ability** enables low drill hole depth and low anchorage depth



The **setting tool** is necessary for the correct installation

## **Drop-in anchor SAK plus 8-25 & SAK plus 10-25**

#### Advantages





Setting tool ESW

Suitable building materials

#### Very suitable

- Concrete Precast pre-stressed hollow core slabs

#### **Approvals and certificates**





#### Mounting





Approved for multiple use in non-structural applications in cracked and non-cracked concrete



Approved for fixing in precast pre-stressed hollow core slabs



**High expansion ability** enables low drill hole depth and low anchorage depth



The **setting tool** is necessary for the correct installation 

## Multifunction frame plug MFR

#### Assortment





#### Mounting



#### Mounting flat rim plug with hex-head screw with integral washer









#### Mounting countersunk plug with countersunk screw









#### Approvals and certificates



#### Suitable building materials



- Concete
- Solid brick
- Solid sand-lime brick
- Aerated concrete
- Hollow brick
- Hollow sand-lime brick
- Precast prestressed hollow core slabs
  Lightweight hollow concrete blocks
  Natural stone
  Lightweight solid
  - Lightweight solid concrete blocks

Approved for **all** base material groups (see ETA)!

### **MFR 10 Advantages**



**Setting depth 50 mm and 70 mm** for a higher flexibility of applications



Long expansion area and early expansion achieved by **lateral bars** ensure **secure hold** 



Flat rim plug prevents **contact corrosion** 



- Wide range:
- zinc plated
- stainless steel A4
- hot-dip galvanized



All lengths pre-assembled



European Technical Assessment for concrete and masonry [see ETA]



Countersunk plug for **smooth mounting** in fixture

### **MFR 10 Application examples**



Suitable for metal façade substructures



Suitable for wooden façade substructures



Approved for precast pre-stressed hollow core slabs



Approved by company Hörmann for **fire protection doors** in solid building materials

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### **Small Things Matter**

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